Technical Data Sheet

Chicago Series

Marseilles Plant



Product Name	Swatch	Size	Stan dard	Durability Class (Grade)	Dimensional Variation (Type)	Compressive Strength (psi)	24-hr Cold Water Absorption (%)	5-hr Boil Absorption (%)	IRA (g/min per 30in ²)	Core Volume (%)
Brown Velour		Modular Utility	ASTM C216 ASTM C216	sw sw	FBS FBS	>5,000 >5,000	<8 <8	<10 <10	<20 <20	<25 <25
Cabemet		Modular	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
Charleton Colonial		Modular	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
Colonial Sand		Modular	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
Compton Ironspot		Modular	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
Hinsdale		Modular	ASTM C216	SW SW	FBS	>5,000	<8	<10	<20	<25
		Utility Modular	ASTM C216	SW	FBS	>5,000	<8 <8	<10	<20 <20	<25 <25
Horizon		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25 <25
		Modular	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
Merlot Full Range		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
		Modular	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
Merlot Ironspot Velour		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
		Modular	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
Navajo Red Velour		Utility	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
Red Flashed Velour		Modular	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
B 11/1		Modular	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
Red Velour		Utility	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
D#-		Modular	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
Rozetta		Utility	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
Saddle Velour		Modular	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
Sandstone Velour		Modular	ASTM C216	sw	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
Summerset		Modular	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
Vermillion		Modular	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
Walnut Velour		Modular	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
Wilmette Ironspot		Modular	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25
		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	Q 5
Winnetka		Modular	ASTM C216	SW	FBS	>5,000	<8	<10	⊘ 0	⊘ 5
		Utility	ASTM C216	SW	FBS	>5,000	<8	<10	<20	<25

This data represents average results. If specific test results are required, sample should be taken from current production lots. U.S. STANDARD TEST METHODS (ASTM C67) ARE USED AS APPLICABLE, UNLESS OTHERWISE NOTED.

Size	Width	Height	Length	Weight	Brick per Cube	Brick per Sq Ft
Modular	3-5/8"	2-1/4"	7-5/8"	4.0	530	6.86
Utility	3-5/8"	3-5/8"	11-5/8"	9.5	198	3.00